

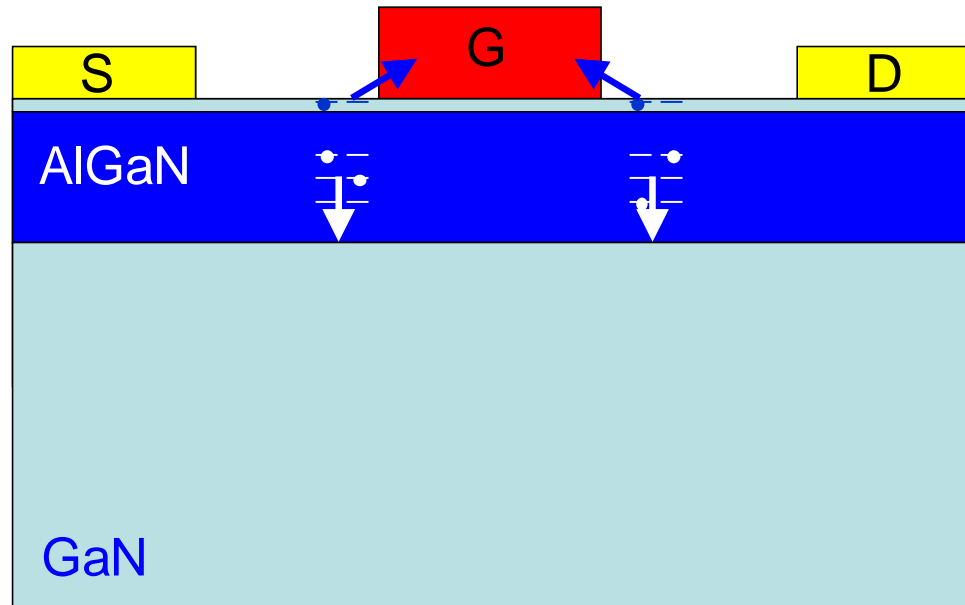
Trapping vs. Permanent Degradation in GaN HEMTs

Jungwoo Joh and Jesús A. del Alamo
Massachusetts Institute of Technology

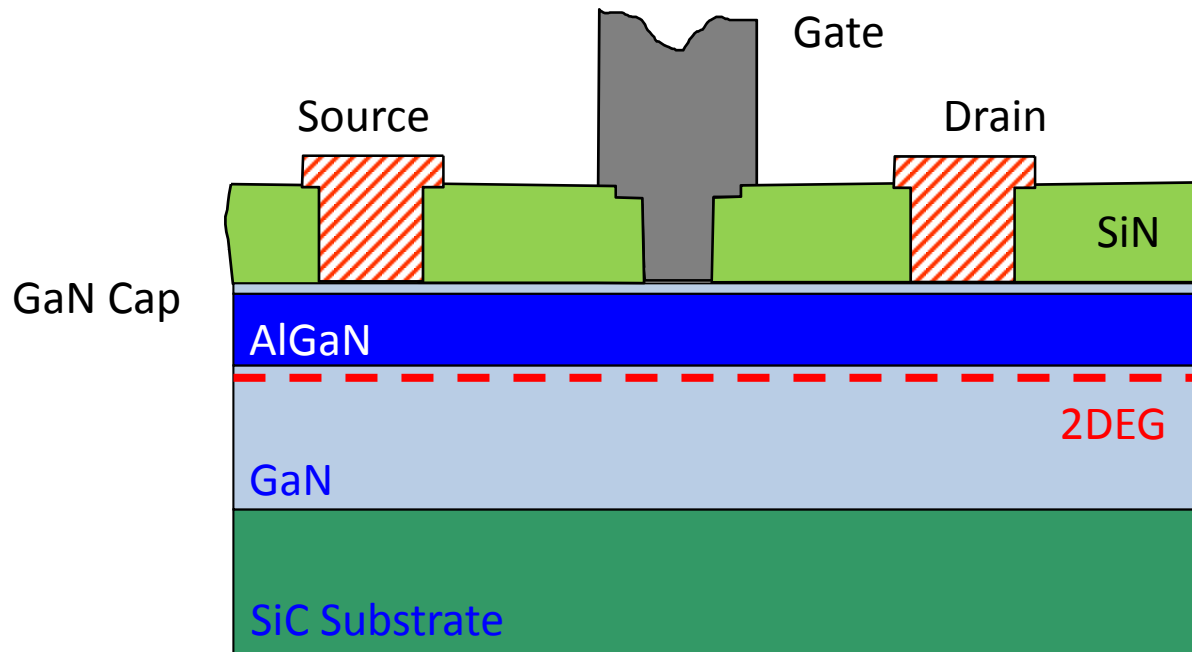
Acknowledgements: TriQuint Semiconductor
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Motivation

- GaN HEMT reliability: big concern
- Performance degradation at high voltage:
 - Trapping-related (recoverable)
 - Permanent (non-recoverable)



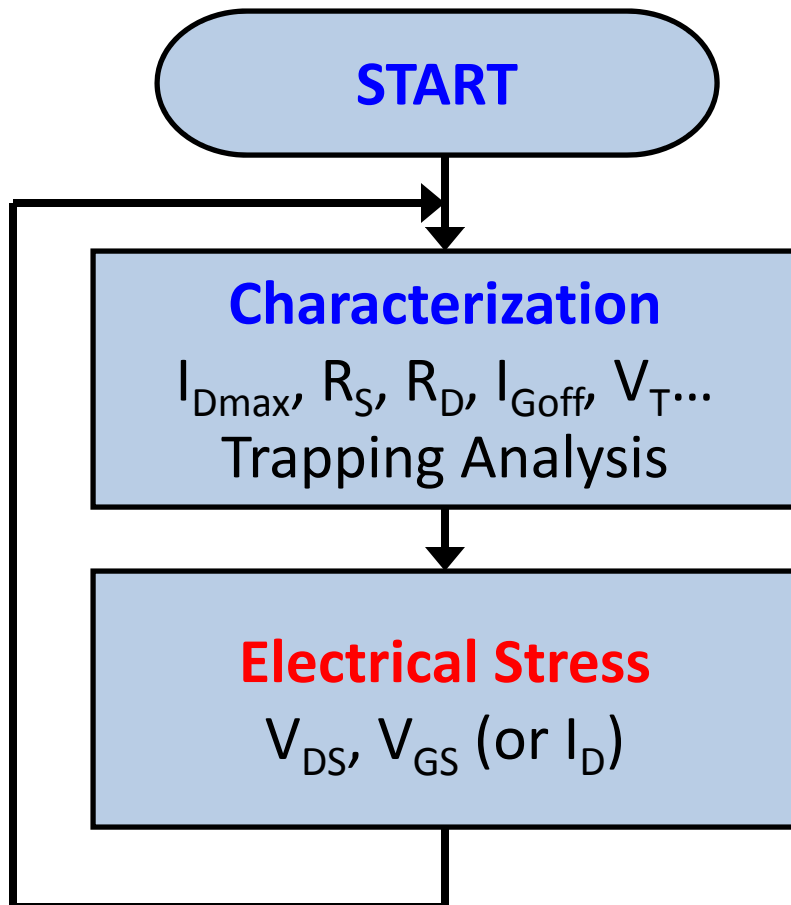
Experimental: GaN HEMT



Standard device with integrated field plate :

- $L_G = 0.25 \text{ } \mu\text{m}$, $W = 2 \times 25 \text{ } \mu\text{m}$
- Fabricated by TriQuint Semiconductor

Electrical Stress and Characterization



Comprehensive but fast:

Coarse characterization (<15 sec)

Fine characterization (~30 sec)

Trap analysis (30 min)

Frequent:

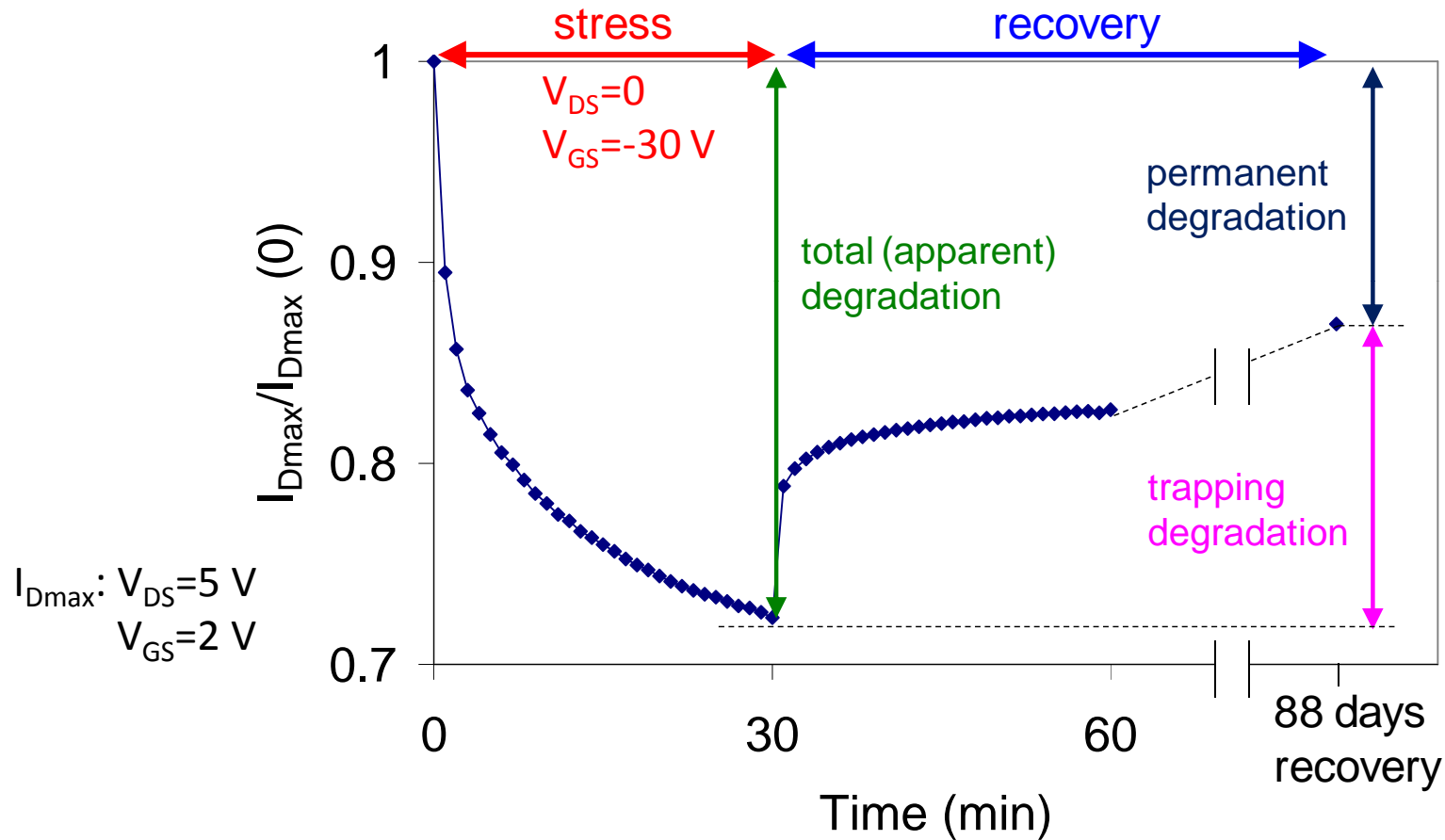
Coarse characterization: every 1-2 mins

Fine characterization: before and after stress and at important points

Benign:

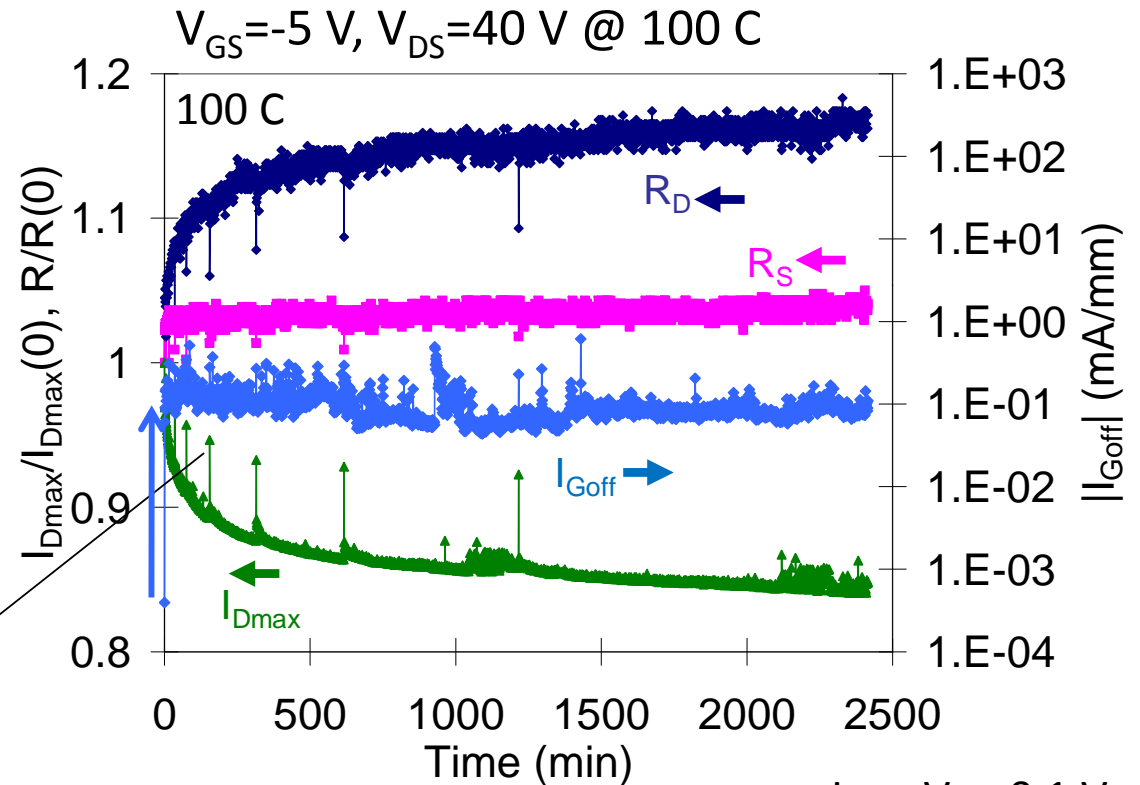
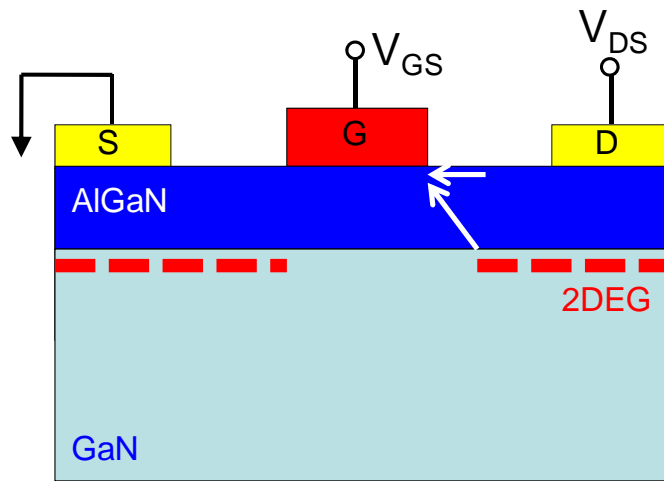
Both sets of measurements to produce a change smaller than 2% on any extracted parameter after 100 executions

Permanent vs. Trapping



13 % permanent degradation + 15 % trapping degradation

OFF-state Stress @ 100 C

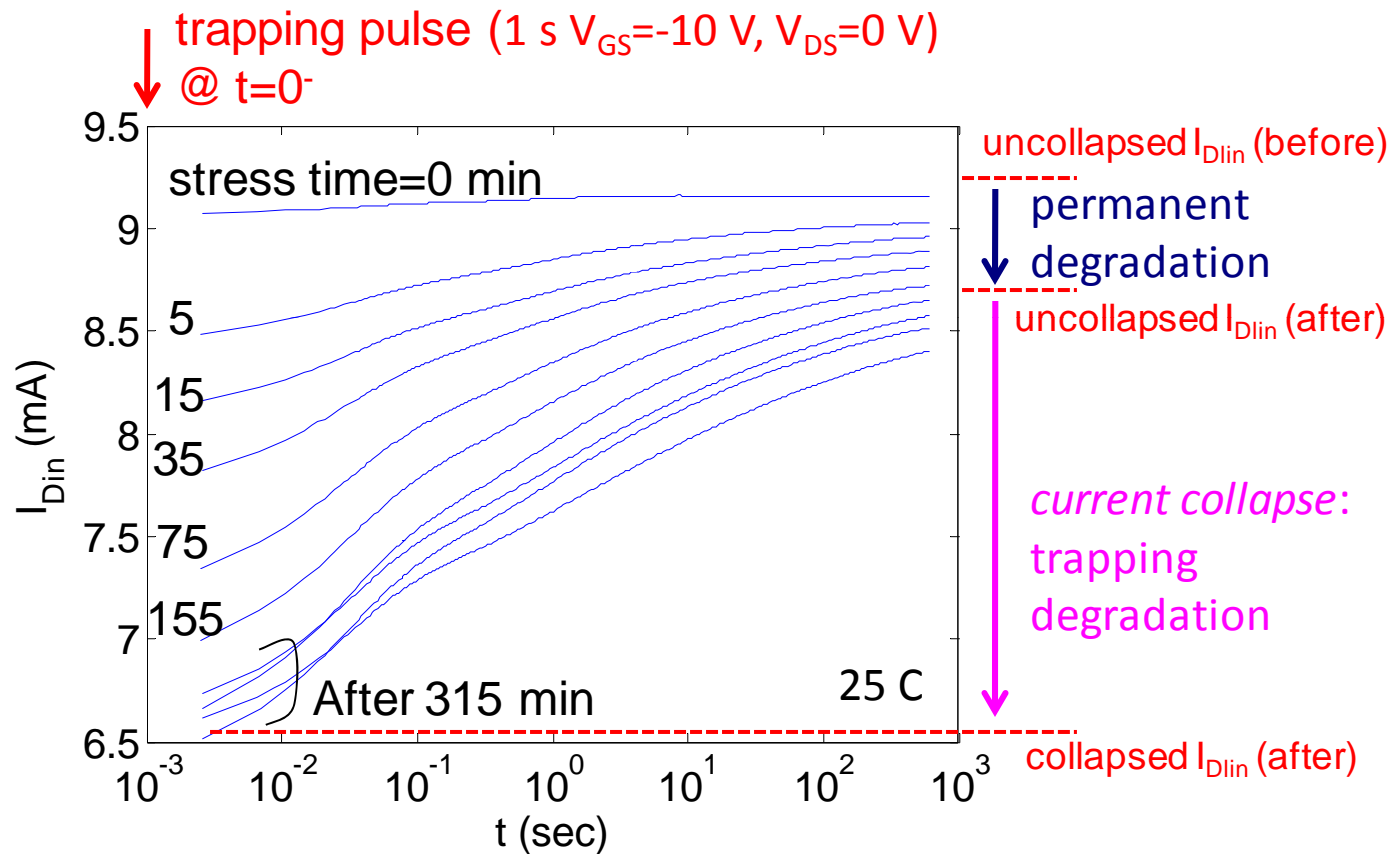


At these points, trapping analysis was performed at 25 C.

I_{Goff} : $V_{DS} = 0.1$ V
 $V_{GS} = -5$ V

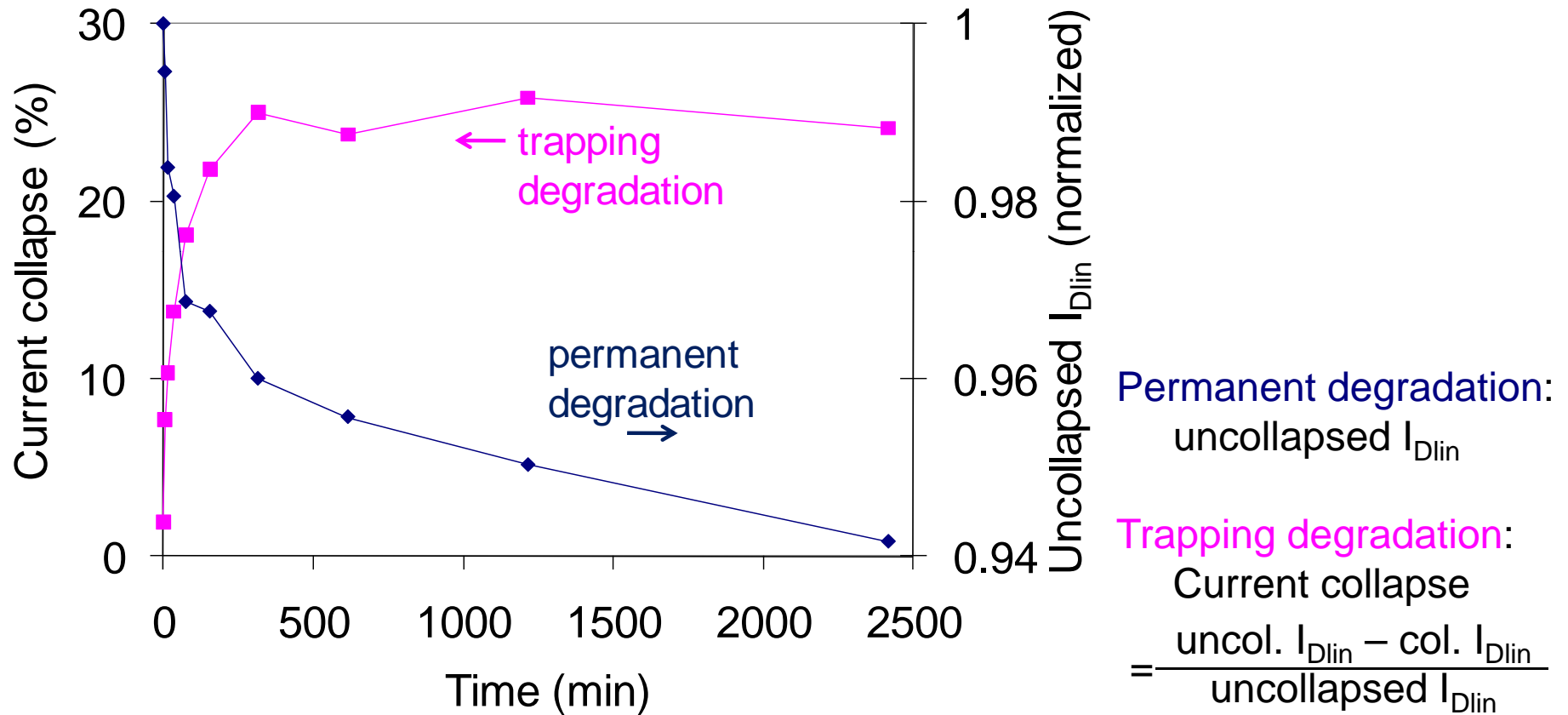
Fast and sharp I_G degradation
Slower I_{Dmax} & R_D degradation

Transient after $V_{DS}=0$ pulse



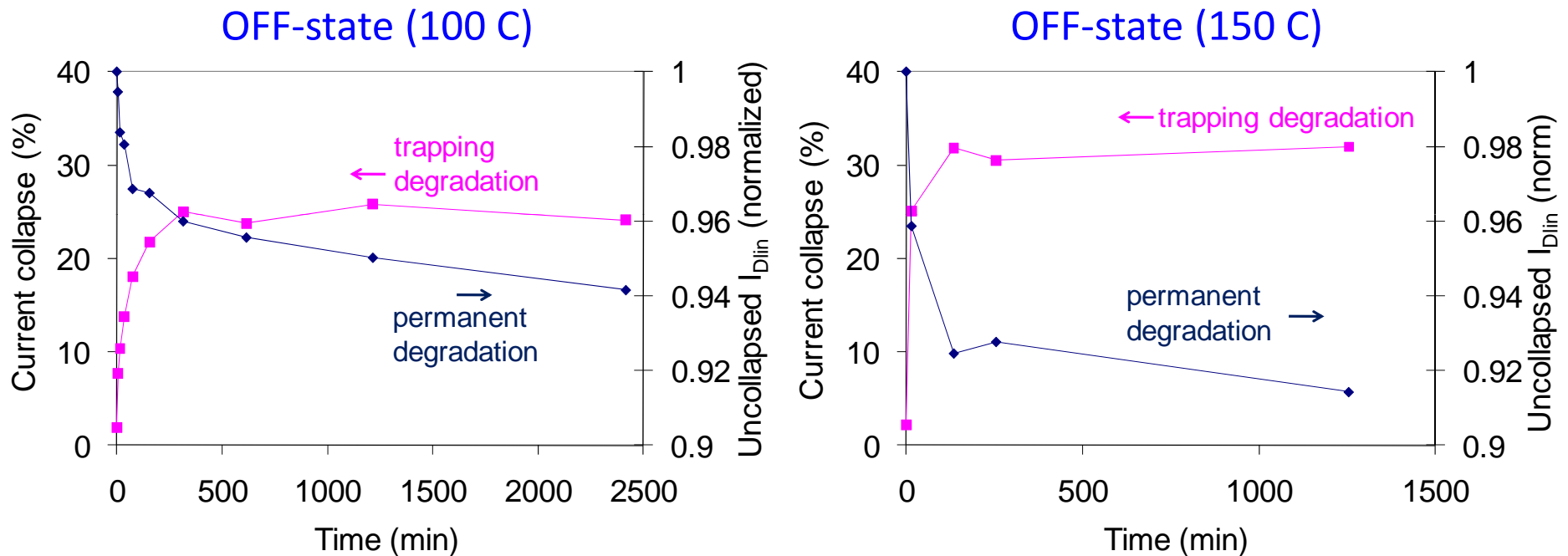
I_{Dlin} ($V_{GS}=1$, $V_{DS}=0.5$ V) transient after applying trapping pulse
Current collapse increases up to 300 min and saturates.

Trapping & Permanent Degradation



Trapping degradation mostly saturates after 300 min.
 Permanent degradation keeps increasing.

Impact of Temperature

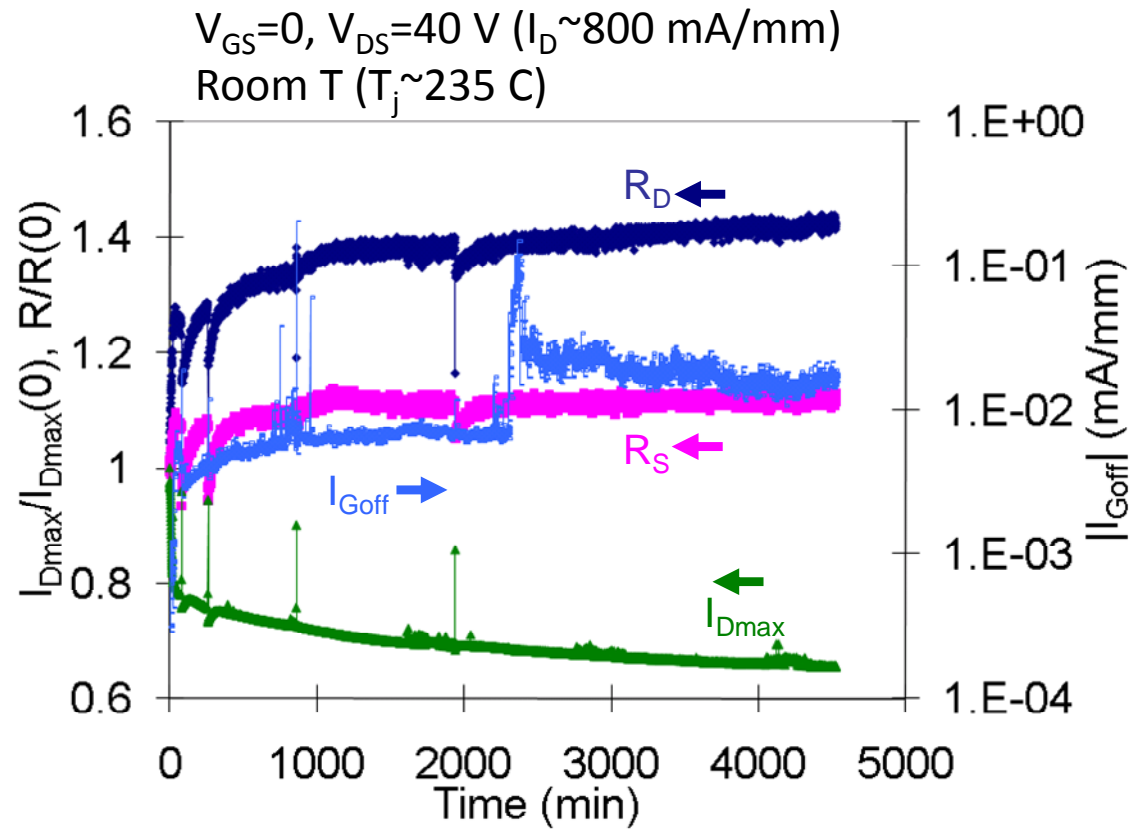
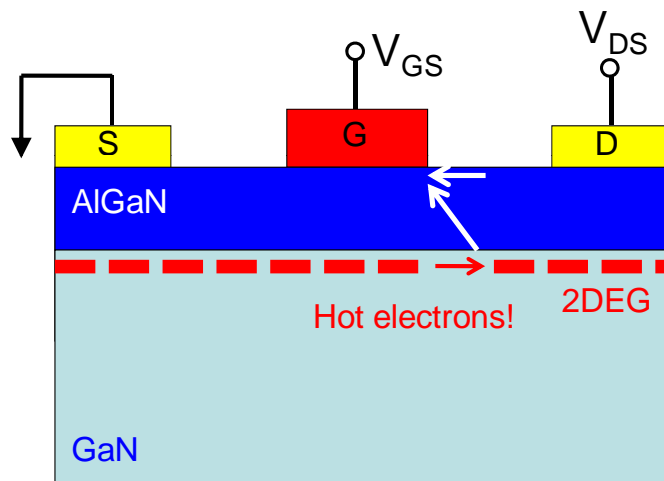


More degradation in trapping & permanent at higher T

→ Both degradations are thermally activated.

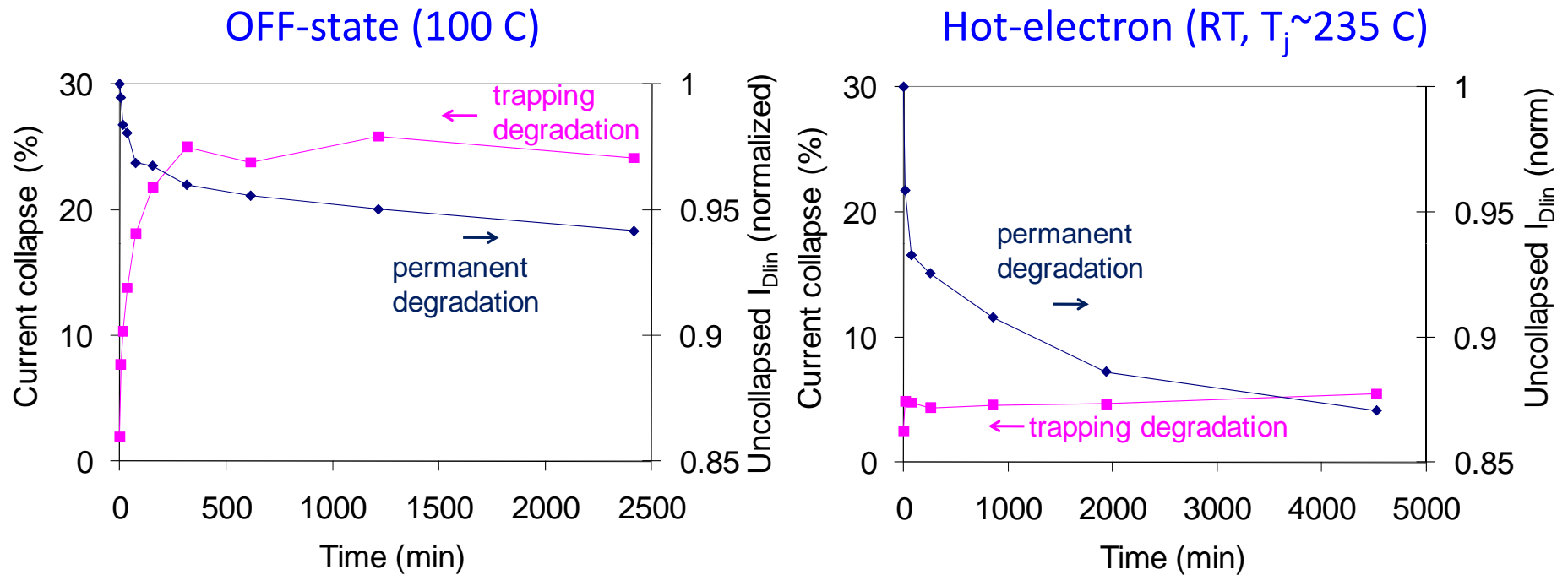
Increase in current collapse saturates faster than at 100 C.

Hot-electron Stress



Much less degradation in I_G

OFF-state vs. Hot-electron Stress



More permanent degradation than OFF-state.
Less current collapse increase for $V_{DS}=0$ pulse.
→ less trap formation in high-power stress

Summary

- During all stress modes:
 1. Very fast I_G degradation (few minutes)
 2. Trapping-related degradation mostly saturates in a short time (few hours)
 3. Permanent degradation keeps increasing over time
- OFF-state:
 - More trapping degradation
 - Faster & more degradation at higher T.
- Hot-electron stress:
 - More permanent degradation